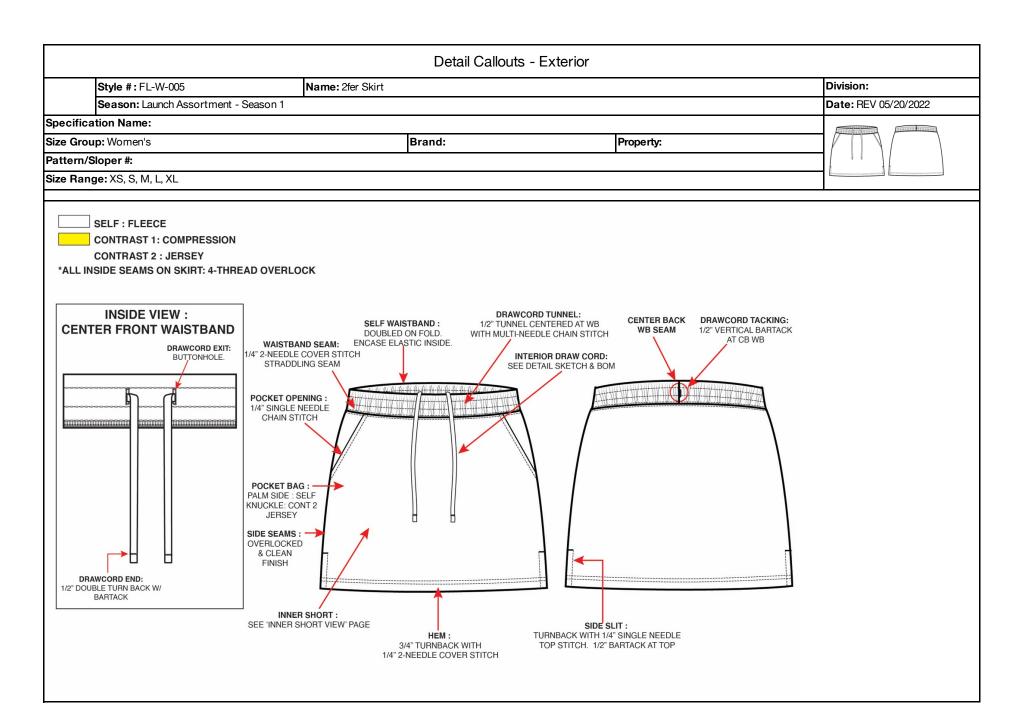
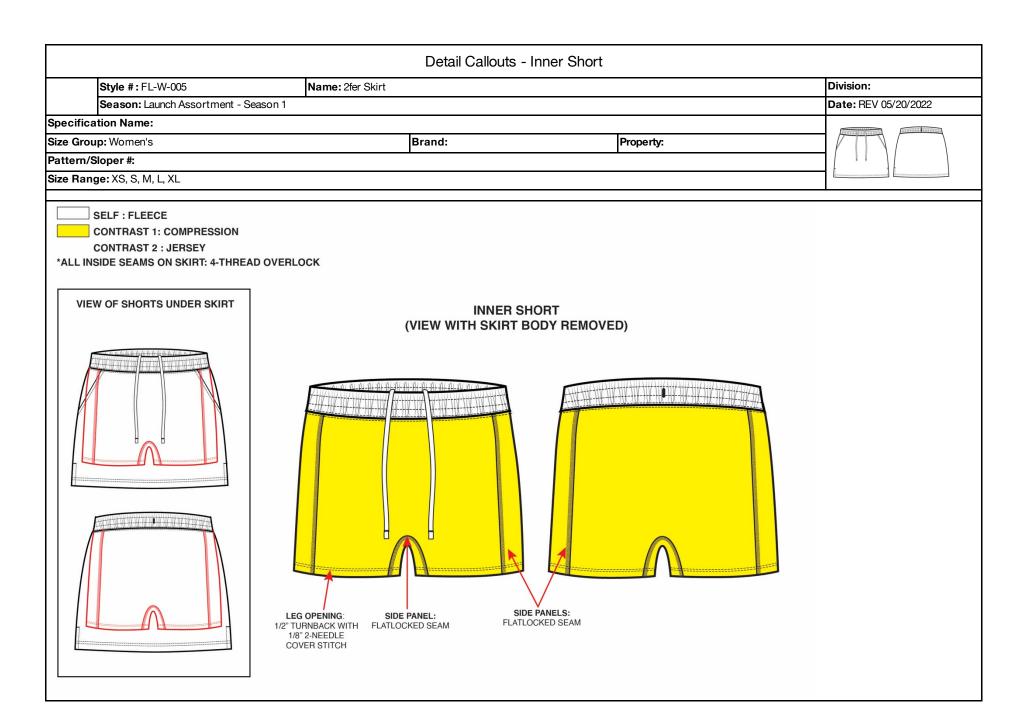
		Cover Page		
Style #: FL-W-005	Name: 2fer Skirt			Division:
Season: Launch Assortmen	t - Season 1			Date: REV 05/20/2022
Specification Name:				
Size Group: Women's		Brand:	Property:	
Pattern/Sloper #:		,	•	
Size Range: XS, S, M, L, XL				
		BLACK		

					Bill of Materials						
	Style #:F	L-W-005	Name: 2fe	r Skirt					Division:		
	Season: L	aunch Assortment - Season 1							Date: REV	′ 05/20/2022	
-	ation Name										
	up: Women'	S		Brand:		Property:					
Pattern/S											
Size Ran	ge: XS, S, N	Л, L, XL									
COLORW	/AYS						BLACK				
SECTION	: FABRIC										
Compone Location		Material		Comments	Supplier	Placement		Color / Qity	Referenc	е	
SELF		#GG-IF-FL-CP3 FLEECE (60%0 40%PES) 260GSM	00		VENDOR SOURCE	FRONT BODY, BACK BODY, WB, FRT PKT FACING	BLACK				
CONTRA	ST 1	#PM10958 COMPRESSION			PRIMODE	INNER SHORT	DTM SELF				
CONTRA	ST 2	COTTON JERSEY			VENDOR SOURCE	KNUCKLE SIDE OF PKT BAGS	DTM SELF				
SECTION	:TRIMS										
THREAD	1	POLY THREAD			VENDOR TO SOURCE	ALL	DTM SELF				
ELASTIC	1	1 3/4" ELASTIC			VENDOR TO SOURCE	WAISTBAND	BLACK				
DRAWCO	ORD	3/8" FLAT COTTON DRAWCOF	RD		TBD	INNER WAISTBAND	DTM SELF				
		1			1			I		I	





DESCRIPTION	TOL (+)	TOL (-)	POM Detail	TARGET (S)	FACTORY SPECS	ACTUAL	DIFF	REVISED	COMMENTS
SKIRT									
CF SKIRT LENGTH (INCL WB)	1/4	1/4		15		15	0		
CB SKIRT LENGTH (INCL WB)	1/4	1/4		15 1/2		15 1/2	0		
NAIST WIDTH ALONG TOP EDGE - RELAXED	1	1	FULL MEASURE	24 1/2		24 1/2	0		
WAIST WIDTH ALONG WB SEAM - RELAXED	1	1	FULL MEASURE	27 1/2		27 1/4	- 1/4		BACK TO SPEC
WAIST WIDTH ALONG TOP EDGE - EXTENDED	1	1	FULL MEASURE	38		38	0		
HIP WIDTH 7" BELOW WAIST TOP EDGE	1	1	3-PT / FULL	38 1/2		38 1/4	- 1/4		BACK TO SPEC
BOTTOM OPENING - STRAIGHT	1	1	FULL MEASURE	38 1/2		40	1 1/2		BACK TO SPEC
WAISTBAND HEIGHT	1/8	1/8		1 3/4		1 3/4	0		
TOTAL DRAWCORD LENGTH	1	1		48		44	-4		BACK TO SPEC
POCKET OPENING WIDTH ALONG WB SEAM	1/8	1/8		2		1 3/4	- 1/4		BACK TO SPEC
POCKET OPENING HEIGHT ALONG SIDE SEAM	1/8	1/8		5 1/4		4 1/2	- 3/4	5	REVISED
POCKET BAG HEIGHT (EXCLUDE OVERLOCK)	1/4	1/4	WIDEST POINT	9		8 7/8	- 1/8		BACK TO SPEC
POCKET BAG WIDTH (EXCLUDE OVERLOCK)	1/4	1/4		6 1/2		7	1/2	7	KEEP AS SAMPLE
FRONT SKIRT TAIL HEIGHT	1/8	_1/8		<u>3 1/2</u>		4—	1/2		REMOVE P.O.M.
BACK SKIRT TAIL HEIGHT	1/8	_1/8		3 1/4		3 3/4	1/2		REMOVE P.O.M.
SIDE SLIT HEIGHT	1/8	1/8						2 1/2	NEW P.O.M.
NNER SHORT									
HIP WIDTH 4" BELOW WB SEAM	1	1	3-PT / FULL	28 1/2		29 3/4	1 1/4	29 3/4	KEEP AS SAMPLE
LEG OPENING	1/2	1/2	FULL MEASURE	15 3/4		16 1/2	3/4	16 1/2	KEEP AS SAMPLE
FRONT RISE (INCL. WB)	1/4	1/4		8 3/4		8 1/4	- 1/2		BACK TO SPEC
BACK RISE (INCL. WB)	1/4	1/4		10 3/8		9 3/8	-1		BACK TO SPEC
CROTCH PANEL WIDTH AT CENTER	1/4	1/4	W/OUT FLATLOCK	2 3/8		2 3/4	3/8		BACK TO SPEC
NSEAM LENGTH - TOTAL AT CENTER OF CROTCH PANEL	1/4	1/4		5		5	0		
SIDE PANEL WIDTH	1/4	1/4	W/OUT FLATLOCK	3 3/4		3 1/2	- 1/4	3 1/2	KEEP AS SAMPLE

STATUS: 1ST PROTO IS NOT APPROVED. SUBMIT 2ND PROTO WITH CORRECTIONS

NEXT SAMPLE: 2ND PROTO

FIT COMMENTS: 1ST PROTO								
Style #: FL-W-005	Name: 2fer Skirt			D	Pivision:			
Season: Launch Assortment - Se	ason 1			D	Pate: 05/20/2022			
Specification Name:	Specification Name:							
Size Group: Women's								
Pattern/Sloper #:		()						
Size Range: XS, S, M, L, XL								

FL-W-005 1ST PROTO COMMENTS - 05.20.2022:

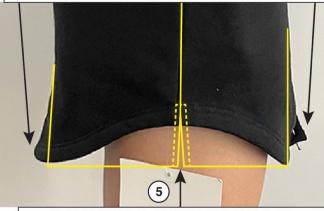
STATUS: 1ST PROTO IS NOT APPROVED. SUBMIT 2ND PROTO WITH CORRECTIONS.

FIT / MEASUREMENTS (SKIRT):

- 1. BOTTOM OPENING-STRAIGHT: +1 1/2" OVER SPEC. BRING BACK TO TARGET SPEC. A. BE CAREFUL NOT TO STRETCH HEM IN SEWING.
- 2. TOTAL DRAWCORD LENGTH: -4" UNDER SPEC. BRING BACK TO TARGET SPEC.
- 3. POCKET OPENING HEIGHT ALONG SIDE SEAM: EXTEND +1/2". REVISED SPEC IS 5".
- 4. POCKET BAG WIDTH: KEEP AS SAMPLE AT 7".
- 5. REMOVE SKIRT TAIL. REVISE TO STRAIGHT HEM WITH 2 1/2" SIDE SLIT. DETAIL SKETCH UPDATED.
- 6. BRING ALL OTHER MEASUREMENTS BACK TO TARGET SPEC.



FRONT & BACK HEM ARE STRETCHED OUT & WINGING OUT. SWEEP IS ALSO OVER SPEC. BE CAREFUL IN SEWING



DESIGN UPDATE: REMOVE CURVED HEM.
REVISE TO BE STRAIGHT HEM WITH 2 1/2" SIDE SLIT
(SEE DETAIL SKETCH FOR CONSTRUCTION)



FIT COMMENTS: 1ST PROTO								
Style #: FL-W-005	Name: 2fer Skirt		Division:					
Season: Launch Assortment - Season 1			Date: 05/20/2022					
Specification Name:								
Size Group: Women's	Brand:	Property:						
Pattern/Sloper #:								
Size Range: XS, S, M, L, XL								

FL-W-005 1ST PROTO COMMENTS - 05.20.2022 (CONT.):

FIT / MEASUREMENTS (INNER SHORT):

- 7. HIP WIDTH: KEEP AS SAMPLE AT 29 3/4".
- 8. LEG OPENING: KEEP AS SAMPLE AT 18 1/2"
- 9. FRONT AND BACK RISES ARE TOO SHORT. CAUSING SKIRT BODY TO GATHER AT FRONT AND BACK WAIST SEAM.
 - A. FRONT RISE: -1/2" UNDER SPEC. BRING BACK TO TARGET SPEC.
 - B. BACK RISE: -1" UNDER SPEC. BRING BACK TO TARGET SPEC.
- 10. CROTCH PANEL WIDTH: +3/8" OVER SPEC. BRING BACK TO TARGET SPEC.
- 11. SIDE PANEL WIDTH: KEEP AS SAMPLE AT 3 1/2"
- 12. BRING ALL OTHER MEASUREMENTS BACK TO TARGET SPEC.



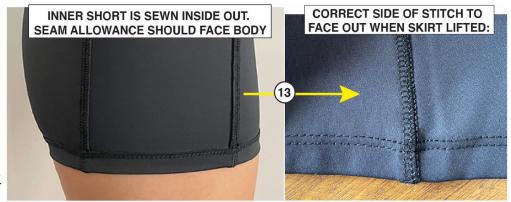
			FIT COMMENTS: 1ST PROTO		
	Style #: FL-W-005	Name: 2fer Skirt			Division:
	Season: Launch Assortment - Season 1				Date: 05/20/2022
Specificati	on Name:				
Size Group: Women's			Brand:	Property:	
Pattern/Slo	pper #:				
Size Range	xXS S M L XI				

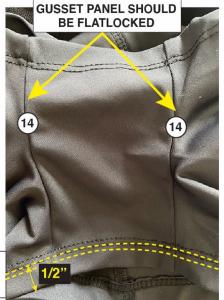
FL-W-005 1ST PROTO COMMENTS - 05.20.2022 (CONT.):

CONSTRUCTION / WORKMANSHIP:

- 13. INNER SHORT: SEWN INSIDE OUT ON SAMPLE. SEAM ALLOWANCE SHOULD BE FACING BODY. CLEAN SIDE OF STITCH SHOULD FACE OUT.

 14. INNER SHORT: GUSSET PANEL SEAM SHOULD BE FLATLOCKED AS NOTED IN TECH PACK. PLEASE CORRECT.
- 15. INNER SHORT : LEG OPENING HEM IS TOO WIDE. SHOULD BE 1/2" TO UPPER STITCH.
- 16. SKIRT HEM: O.K. TO KEEP AS SAMPLE AT 3/4" NOW THAT HEM WILL BE STRAIGHT. DETAIL SKETCH UPDATED.
- 17. SKIRT POCKET BAG: TOO BULKY WHEN BOTH LAYERS ARE IN SELF. PALM SIDE KEEP AS SELF / KNUCKLE SIDE UPDATE TO JERSEY (TO MATCH SWEAT PANTS)







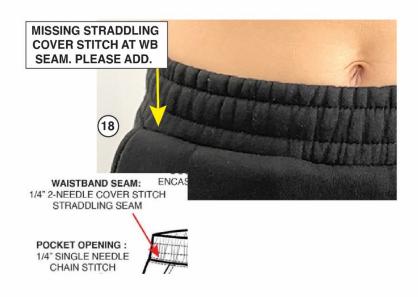
LEG OPENING HEM: TOO WIDE. SHOULD BE 1/2"

(15)

	FIT COMMENTS: 1ST PROTO								
	Style #: FL-W-005	Name: 2fer Skirt				Division:			
	Season: Launch Assortment - Sea	eason 1				Date: 05/20/2022			
Specifica	ition Name:								
Size Grou	ize Group: Women's Brand: Property:								
Pattern/S	Pattern/Sloper #:								
Size Rang	ge: XS, S, M, L, XL								

FL-W-005 1ST PROTO COMMENTS - 05.20.2022 (CONT.):

- 18. SKIRT WAIST SEAM: MISSING STRADDLING COVER STITCH. PLEASE ADD SO IT KEEPS SEAM ALLOWANCE DOWN.
- 19: INNER SHORT: LEG HEM STITCH TENSION IS TIGHT AND EASILY BREAKS.
 - A. BE SURE TO USE POLY / NYLON THREAD.
 - B. ONLY HAS 10 S.P.I. ALL INNER SHORT STITCHES MUST HAVE MINIMUM 15 S.P.I.





Measurement Chart Style #: FL-W-005 Name: 2fer Skirt Division: Season: Launch Assortment - Season 1 Date: REVISED 05/20/2022 Specification Name: Brand: Size Group: Women's Property: Pattern/Sloper #: Size Range: XS, S, M, L, XL DESCRIPTION TOL (+) TOL (-) POM Detail XS XL SKIRT CF SKIRT LENGTH (INCL WB) 1/4 1/4 15 CB SKIRT LENGTH (INCL WB) 1/4 1/4 15 1/2 WAIST WIDTH ALONG TOP EDGE - RELAXED 1 1 FULL MEASURE 24 1/2 WAIST WIDTH ALONG WB SEAM - RELAXED 1 FULL MEASURE 27 1/2 WAIST WIDTH ALONG TOP EDGE - EXTENDED 1 FULL MEASURE 38 HIP WIDTH 7" BELOW WAIST TOP EDGE 1 3-PT / FULL 38 1/2 1 FULL MEASURE 38 1/2 BOTTOM OPENING - STRIAGHT 1/8 1/8 1 3/4 WAISTBAND HEIGHT TOTAL DRAWCORD LENGTH 1 48 POCKET OPENING WIDTH ALONG WB SEAM 1/8 1/8 POCKET OPENING HEIGHT ALONG SIDE SEAM 1/8 1/8 POCKET BAG WIDTH (EXCLUDE OVERLOCK) 1/4 1/4 WIDEST POINT 1/4 1/4 POCKET BAG HEIGHT (EXCLUDE OVERLOCK) SIDE SLIT HEIGHT 1/8 1/8 2 1/2 INNER SHORT HIP WIDTH 4" BELOW WB SEAM 1 3-PT / FULL 29 3/4 LEG OPENING 1/2 1/2 FULL MEASURE 16 1/2 FRONT RISE (INCL. WB) 1/4 1/4 8 3/4 BACK RISE (INCL. WB) 1/4 1/4 10 3/8 CROTCH PANEL WIDTH AT CENTER 1/4 1/4 W/OUT FLATLOCK 2 3/8 INSEAM LENGTH - TOTAL AT CENTER OF CROTCH PANEL 1/4 1/4 SIDE PANEL WIDTH 1/4 1/4 W/OUT FLATLOCK 3 1/2